



COMMERCIAL • INDUSTRIAL • RESIDENTIAL

PROTECH High Performance Finishes

# Metal Master™

UNIVERSAL PRIMER

WATERBORNE, ACRYLIC, ANTI-CORROSIVE, RUST-INHIBITIVE



- Corrosion Resistant
- Rust-Inhibitive
- Excellent Adhesion
- Fast Dry
- LEED® v4.1 VOC Compliant

**The Go-To Primer For Direct-To-Metal Applications!**

# The Rodda Paint Difference



## Metal Master™ Universal Primer, your Go-To Primer when your project calls for a Rust-Inhibitive, Corrosion Resistant, Direct-To-Metal Primer - Designed for Exceptional Adhesion & Toughness on Interior/Exterior Ferrous & Non-Ferrous Metal surfaces!

### Description:

Metal Master Universal Primer is a Single component, Interior/Exterior, Premium quality, Waterborne, Acrylic, Rust-inhibitive/Anti corrosive coating for priming properly prepared Ferrous and Non-ferrous metal surfaces.

Metal Master Universal Primer provides good Corrosion resistance with excellent Adhesion to a wide range of metals and can also be used as a tie-coat when tested on difficult metal substrates. Metal Master Universal Primer is Flash rust resistant and is designed to be re-coat tolerant.

The user friendly formula of Metal Master Universal Primer is formulated to be Low sheen, Non-flammable and Low odor with Low VOC content to meet green building design standards.

Metal Master Universal Primer can be used in conjunction with Rodda Paint's Premium Waterborne or Solvent-based Interior/Exterior Top coats for a high quality Commercial/Industrial finish.

### Features:

- Corrosion Resistant
- Excellent Adhesion
- Flexible on Metal Substrates
- Easy Application
- Rust-Inhibitive
- Direct-To-Metal Application
- Fast Dry for Production Efficiency
- LEED® v 4.1 VOC Compliant

### Recommended Uses:

- With excellent adhesion and rust-inhibitive corrosion resistance, this fast dry universal primer is designed for use on properly prepared interior/exterior ferrous and non-ferrous metals such as Structural Steel, Bridges, Tanks, Towers, Piping, Sash & Trim, Metal Doors & Frames, Ornamental Iron, Gutters and misc. metal objects
- Ideal for Commercial, Industrial and Residential projects

### Ideal For:

- Duct Work
- Piping
- Sheet Metal
- Galvanized Steel Decking
- Storage Tank Exteriors
- Structural Steel
- Galvanized Ceiling/Decking
- Corrugated Metal Roof Deck
- Miscellaneous Metals
- Food Processing Areas
- Hospitals
- Industrial Maintenance
- Industrial Machinery
- Farm Machinery
- Plant Maintenance
- Power Facilities
- Processing Equipment
- Water & Wastewater Facilities

### Metal Master™ Universal Primer Technical Data

Sheen	Color	Gloss Level	VOC	Volume Solids	Viscosity (Mixed)	Film Thickness		Relative Humidity	Minimum Application Temperature	Maximum Application Temperature	Application and Curing At 77°F + 50% Relative Humidity:	
						Wet	Dry				DRY Time	RECOAT Time
Low Sheen Primer	White	0	<100 g/L	40% (May vary +/-2% by Base and Color)	70 - 77 KU (Varies based on Base and Color)	4.5-6.0 mils	1.5-2.5 mils	Not to exceed 85% during application/curing phase	50F (substrate)	95F (substrate)	<ul style="list-style-type: none"> <li>• Tack Free: 15 mins</li> <li>• Dry to handle: 2 hrs</li> <li>• Hard Dry: 2 hrs</li> </ul>	<ul style="list-style-type: none"> <li>• Minimum Time: 4 hrs</li> <li>• Normal Time: 4 hrs</li> <li>• Maximum Time: Indefinite</li> </ul>
	Gray											
	Red Oxide											
<p><b>NOTE:</b> Film thickness, temperature, humidity &amp; air movement will affect cure times</p>												

For additional details please see your Rodda Representative for the Technical Data Sheet (TDS) for this product.

Made in the Northwest, since 1932!



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Ask your Rodda Paint representative about the Cascadia Color Collection, a nature inspired color palette.

