



INDUSTRIAL SPECIFICATIONS GUIDE



SPECIFICATIONS GUIDE

SPECIFICATION GUIDE INDEX

Steel

Interior and exterior steelS-1
 Steel exposed to chemical fumes or humidity.....S-2
 High temperature steel substratesS-3
 Steel surfaces exposed to abrasionS-4
 Aluminum or galvanized surfacesS-5
 Steel immersed in waterS-6
 Chemically immersed steel – tank liningsS-7
 Insulated piping / storage tanksS-8
 Tank farm exteriorsS-9
 Fleet and transport systemsS-10

Concrete

Concrete secondary containmentC-1
 Concrete floors / non-skid concrete floorsC-2
 Exterior / Interior concrete blockC-3

Specialty Coating Systems

Previously painted aged alkyd surfacesSCS-1
 Cold weather cure epoxy/SCS-2
 Dry fall epoxy / Urethane systemSCS-2
 Surface tolerant coatingsSCS-3
 Waterborne low V.O.C systemsSCS-4

Approved Listings / Surface Preparation

MPI Approved product list – IndustrialAL-1 - AL-5
 Surface preparation standardsSP-1 - SP-2

Industrial Protective Coatings Division

Rodda Paint locations

The following pages contain a guide to the selection of the right coating system for the project at hand. Simply identify the project environment from the index on this page to determine the appropriate degree of surface preparation and the coating system to use.

Each page allows you a choice of a more economical system for moderate environments and a better performing system for severe environments.

Your Rodda Paint Sales representative is qualified to help you in your selection, and can also provide you with advice for coating specifications not listed in this index.

SPECIFICATIONS GUIDE

Interior and Exterior Steel - General Purpose

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Primer	ClovaPrime 21	2 - 3 mils	1	60%	SP3	SP6
2	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

This system will provide the best possible long term performance exhibiting superior gloss retention, and providing enhanced corrosion and abrasion resistance. Not recommended for immersion service or extremely high corrosion areas. (ArmourShield acrylic urethane is V.O.C. compliant at less than 360 g/L).

Service Conditions								
Moderate								
Product Type	Product		DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Alkyd Primer OR Phenolic Alkyd Primer	Barrier III 708001	Shop Use	1.5 - 2 mils	1	37%	SP3	SP6
		Barrier III HS 708225	Field Use	1.5 - 2 mils	1	53%	SP3	SP6
2	Alkyd Enamel OR	QDEE 758001	Shop Use	1.5 - 2 mils	1	37%	N/A	N/A or SP1
		APEE 758101	Field Use	1.5 - 3 mils	1-2	44%	N/A	N/A
3	Silicone Alkyd	Silicone Alkyd 758801	Field Use	2 - 3 mils	1-2	45%	N/A	N/A

This high quality, moderately fast drying gloss enamel system provides an economical full gloss finish with excellent impact resistance and weatherability. Topcoat is available in a wide range of stock and custom colors. Not recommended for immersion service or high corrosion areas. A second topcoat is recommended for best results.

Water Base Option

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Water Base Primer	Metal Master Primer 508901	2.5 mils	1	37%	SP3	SP6
2	Water Base DTM	Multi Master DTM 528901/548901	3.25 mils	2	36%	N/A	N/A

This high quality, moderately fast drying enamel system provides an economical finish with excellent impact resistance and weatherability. Topcoat is available in a wide range of stock and custom colors. Not recommended for immersion service or high corrosion areas.

Flash Weld Primer

Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Polyvinyl Butyl	71009 Primer	.5 - .75 mils	1	12%	SP6	SP6

This is a fast dry shop primer designed to give temporary protection to shot or sandblasted steel. It provides excellent adhesion and abrasion resistance and good weathering protection for up to 9 months. This primer can be welded with no effect on weld integrity or toxic emissions.

SPECIFICATIONS GUIDE

Steel Exposed to Chemical Fumes or Humidity

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Organic Zinc Rich Primer	ClovaZinc 3	2 - 3 mils	1	58%	SP6	SP10
2	High Build Epoxy	ClovaGuard 83150	4 - 6 mils	1	57%	N/A	N/A
3	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

This System will provide superior corrosion resistance and is recommended for severely corrosive or high humidity environments and also provides good abrasion resistance. The Armour Shield component may be omitted for interior use (Armour Shield acrylic urethane is V.O.C compliant at less than 360 g/L). Not recommended for chemical immersion.

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Mastic	83110 ClovaMastic	6 - 10 mils	1	80%	SP3	SP6
2	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

An economical anticorrosive Epoxy / Urethane system exhibiting excellent resistance to corrosion and high humidity. For interior application, a second coat of ClovaMastic may be substituted for the Armour Shield coat. Not recommended for chemical immersion. (83110 ClovaMastic can cure to 0°F and is V.O.C compliant at 173 g/L).

Steel Exposed to Chemical Fumes or Humidity

High Temperature Steel Substrates

Expected Temperature							
Up to 650°C (1200°F)							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Silicone Polymer OR Silicone Polymer	83203 Aluminum 70020 Black	1 - 1.5 mils 1 - 1.5 mils	1 1	26% 16%	SP10 SP10	SP5 SP5
Requires heat curing to develop full film properties.							

Expected Temperature							
Up to 420°C (790°F)							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Silicone / Zinc	ClovaTherm 83220 / 83225	1.5 - 3 mils	1	52%	SP10	SP5
Provides good corrosion resistance and is self priming without the need for heat cure.							

Expected Temperature							
Up to 216°C (420°F)							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Silicone Acrylic Enamel	Cloverdale Heat Resistant Enamel 83206	1 - 1.5 mils	1	35%	SP10	SP10
For best results, a second coat may be required. This product has a full gloss finish. A second coat is recommended for best results.							

Primer for increased protection

Expected Temperature							
Up to 400°C (752°F)							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Inorganic Zinc	ClovaZinc 2	2 - 3 mils	1	58%	SP6	SP10
ClovaZinc 2 is heat resistant on its own to 400°C / 752°F. It may be used as a primer for the above systems for superior corrosion protection.							

High Temperature Steel Substrates

Steel Surfaces Exposed to Abrasion

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Novolac	83375 Lining	12 - 16 mils	1-2	75%	SP10	SP5

83375 Tank Lining may be applied in one or two coats to achieve the 12-16 mils dft. For use in abrasive / chemically exposed environments where gloss and color retention are not important. This will provide maximum protection to the steel substrate in a 1 or 2 coat system. (Contact a Rodda Technical Representative for chemical resistance information).

Service Conditions							
Moderate to Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Primer	ClovaPrime 21	2 - 3 mils	1	60%	SP3	SP6
2	High Build Epoxy	ClovaGuard 83150	4 - 6 mils	1	57%	N/A	N/A
3	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

For use when maximum abrasion and UV resistance is required. This system provides a high gloss finish and is resistant to corrosion. When abrasion is tested using ASTM D4060 this system exhibits a loss of less than 85mg.

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Primer	ClovaPrime 21	2 - 3 mils	1	60%	SP3	SP6
2	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

For use in moderate abrasive conditions when UV resistance is important. This system also provides good corrosion control.

Steel Surface Exposed to Abrasion

Aluminum or Galvanized Surfaces

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Surface Conditioner	78100 ClovaClean	N/A	1	N/A	SP7	SP6
2	Epoxy Primer	83021A ClovaPrime 21	2 - 3 mils	1	60%	N/A	N/A
3	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

Provides excellent adhesion to aluminum or galvanized metal and also long term durability for both interior and exterior applications.

Service Conditions							
Moderate - 1							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Surface Conditioner	78100 ClovaClean	N/A	N/A	N/A	SP2	SP3
2	Waterborne Primer	Metal Master Primer 508901	2.5 mils	1	37%	N/A	N/A
3	Waterborne Enamel	Multi Master DTM 528901 / 548901	3.25 mils	2	36%	N/A	N/A

For less severe environments related to long term durability. Provides excellent adhesion to aluminum or galvanized metal in an economical low V.O.C package.

Service Conditions							
Moderate - 2							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Surface Conditioner	78100 ClovaClean	N/A	N/A	N/A	SP2	SP3
2	Self Etching Primer	83060 Etch Prime 60	.3 - .5 mils	1	11.2%	N/A	N/A
3	Waterborne Enamel	Multi Master DTM 528901 / 548901	3.25 mils	2	36%	N/A	N/A

Intended primarily for Architectural use on metal flashings, downspouts, gutters, metal and fiberglass doors, aluminum window frames, Q-Deck ceilings etc.

Steel Immersed in Water

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Novolac	83375 Tank Lining	12 - 16 mils	1	75%	SP10	SP5
2	Hybrid Epoxy	83376 Tank Lining	20 - 50 mils	1	95%	SP10	SP5

83375 Tank Lining may be applied in one or two coats to achieve the 12-16 mils dft. For use in IMMERSION environments, including salt water where gloss and color retention are not important.
 83376 Tank Lining is a New generation technology ultra-high solids epoxy hybrid immersion coating that provides excellent chemical resistance in a wide range of immersion environments. Single-coat application and fast cure, provides rapid return to service with good flexibility and impact resistance. For use in oil and petroleum storage tanks, oil processing equipment and produced water including concentrated brine, chemical storage, mining and waste water. (Contact a Rodda Technical Representative for chemical resistance information). Not to be used for potable water applications.

Service Conditions							
Moderate to Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Mastic OR	83110 ClovaMastic	6 - 10 mils	1	80%	SP10	SP5
2	Coal Tar Epoxy OR	83022 ClovaTar 22	16 - 18 mils	1	80%	SP10	SP5
3	Immersion Epoxy	83275 Lining	12 - 16 mils	1	75%	SP10	SP5

Above systems provide excellent corrosion protection to steel immersed in water. Surface preparation is important in the case of continuous immersion service.

Chemically Immersed Steel - Tank Linings

Service Conditions						
Moderate to Severe						
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended
Epoxy Novolac	83375 Tank Lining	12 - 16 mils	1	75%	SP5	SP5
Hybrid Epoxy	83376 Tank Lining	20 - 50 mils	1	95%	SP5	SP5

83375 Tank Lining may be applied in one or two coats to achieve the 12-16 mils dft. A two coat application reduces the risk of pinholes leading to failures. Originally designed for the oil and gas industry, 2800 fertilizer storage tanks and other chemical and petroleum storage tank interior linings.
83376 Tank Lining is a new generation technology ultra-high solids epoxy hybrid immersion coating that provides excellent chemical resistance in a wide range of immersion environments. Single-coat application and fast cure, provides rapid return to service with good flexibility and impact resistance. For use in oil and petroleum storage tanks, oil processing equipment and produced water including concentrated brine, chemical storage, mining and waste water. Please consult your local Rodda Paint Technical Representative for complete chemical resistance compatibility.

Tank Lining Patch Kit - Girth Weld Coating

Service Conditions						
Moderate to Severe						
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended
Epoxy Novolac	83324 Patch Kit	as required	N/A	100%	SP2	SP3

Designed as a patch kit for spot repairs over new (pin holes) and existing tank linings. Also used as a girth weld coating for pipeline service. Cure time for immersion service is 3 hours at ambient conditions.

Insulated Piping / Storage Tanks

Service Conditions						
Severe - High Temperatures						
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended
1 Catalyzed Epoxy	83270 Micaceous Iron Oxide Epoxy	3 - 6 mils	1	64%	SP6	SP10
This epoxy material is applied directly to the exterior steel surface of the tank or piping. Insulation material is then applied directly over the cured Epoxy. This system is suitable for temperatures up to 200°C / 390°F.						

Service Conditions						
Moderate - Lower Temperatures						
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended
1 Anti-Corrosive Primer	Metal Master 508901	2.5 mils	1	37%	SP3	SP6
2 Elastomeric Acrylic Waterborne	Roflex 511301 pHlexTite 512301	12-15 mils	2	52% 46%	N/A	N/A
Metal Master primer is applied directly to the steel followed by a foam insulation layer. The elastomeric topcoats are applied on top of the foam insulation. This system is suitable for temperatures up to 92°C (200°F).						

Tank Farm Exteriors

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Primer	83021A ClovaPrime 21	2 - 3 mils	1	60%	SP3	SP6
2	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

This system will provide best possible long term performance exhibiting superior gloss retention, and providing enhanced corrosion resistance. Not recommended for immersion service or extremely high corrosion areas. (AmourShield acrylic urethane is V.O.C compliant at less than 340 g/l).

Service Conditions								
Moderate								
Product Type	Product		DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Alkyd Primer	Barrier III 708001	Shop Use	1.5 - 2 mils	1	37%	SP3	SP6
		Barrier III HS 708225	Field Use		1	53%	SP3	SP6
2	Alkyd Enamel OR	APEE 758101	Field Use	1.5 - 3 mils	1-2	44%	N/A	N/A
		QDEE 758001	Shop Use	1.5 - 2 mils	1-2	35%	N/A	N/A
3	Silicone Alkyd	Silicone Alkyd 758801	Field Use	2 - 3 mils	1-2	45%	N/A	N/A

This high quality, moderately fast drying gloss enamel system provides a full gloss with excellent impact resistance and weatherability. Topcoat is available in a wide range of stock and custom colors. Not recommended for immersion service or high corrosion areas. A second topcoat is recommended for best results.

Water Base Option

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Water Base Primer	Metal Master 508901	2.5 mils	1	37%	SP3	SP6
2	Water Base DTM	Multi Master 528901/548901	3.25 mils	2	36%	N/A	N/A

This high quality, moderately fast drying acrylic enamel system provides a range of gloss options with excellent impact resistance and weatherability. Topcoat is available in a wide range of stock and custom colors. Not recommended for immersion service or high corrosion areas.

Fleet and Transport Systems

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Polyamide Epoxy ClovaPrime 21 83201	2 - 3 mils	1	57%	SP3	SP6	
	OR						
2	Polyamide Epoxy DuraPrime 86850	2 - 3 mils	1	50%	SP2/3	SP6	
3	Urethane 837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A	
4	Optional Clear Coat Urethane for increased UV Resistance 83953 Clear Coat	2 - 3 mils	1	60%	N/A	N/A	

DuraPrime is a heavy duty, high performance epoxy primer that provides excellent corrosion resistance over blasted or power tool cleaned steel. DuraPrime has a low gloss finish and good flexibility with aging.

The Armour Shield® line of coatings are tightly cross linked interpenetrating polymer networks of acrylic and polyester urethanes. They are low HAP, low V.O.C(under 340 g/l), high performance, two component urethanes that provide superior gloss and color retention, excellent chemical resistance, outstanding abrasion resistance and a very high gloss (wet look) finish. They are available in white, black, colored bases and metallic's permitting a match to most colors.

Concrete Secondary Containment

Service Conditions							
Moderate to Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Novolac	83375 Tank Lining	12 - 16 mils	1	75%	SP13	SP13
2	Hybrid Epoxy	83376 Tank Lining	20 - 50 mils	1	95%	SP13	SP13

83375 Tank Lining may be applied in one or two coats to achieve the 12-16 mils dft. Use when surface may be exposed to chemicals and solvents. New concrete must be aged a minimum of 28 days and tested for moisture. Please contact your Rodda Paint Technical Representative for complete chemical resistance compatibility.

83376 Tank Lining is a new generation technology ultra-high solids epoxy hybrid immersion coating that provides excellent chemical resistance in a wide range of immersion environments. Single-coat application and fast cure, provides rapid return to service with good flexibility and impact resistance. For use in oil and petroleum storage tanks, oil processing equipment and produced water including concentrated brine, chemical storage, mining and waste water. Please consult your local Rodda Paint Technical Representative for complete chemical resistance compatibility.

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Mastic	83110 ClovaMastic	6 - 10 mils	1	80%	SP13	SP13
2	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

Use when continuous exposure to chemicals or solvents is not a primary concern but gloss and UV stability is. New concrete must be aged a minimum of 28 days and tested for moisture.

Concrete Floors

Service Conditions							
Severe - High Abrasion							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Penetrating Sealer	Rustoleum S6511 Penetrating Prime and Sealer	5.5 - 8 mils	1	89%	See Data Sheet	See Data Sheet
2	High Build Epoxy OR	Rustoleum 9100 DTM Epoxy Mastic	5-8 mils	1	79%	SP2/3	SP6
3	High Build Epoxy	Rustoleum 6500 100% Solids Epoxy Floor Coating	16 mils	1	100%	See Data Sheet	See Data Sheet

A self leveling high build epoxy coating that is resistant to solvents, acids, alkalis and other chemicals. New concrete should be aged a minimum of 28 days and tested for moisture, then acid etched. Surface hardened concrete must be mechanically abraded.

Service Conditions							
Moderate - Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	High Build Epoxy	ClovaCoat 300	4 - 6 mils	1	60%	SP13	SP13
2	High Build Epoxy	ClovaCoat 300	4 - 6 mils	1	60%	N/A	N/A

A hard, durable economical epoxy coating that is resistant to solvents, acids, alkalis and other chemicals. New concrete should be aged minimum of 28 days and tested for moisture, then acid etched. Surface hardened concrete must be mechanically abraded.

Non-Skid Floors

Service Conditions							
Moderate - Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Anti-Slip Epoxy	ClovaGrip 83365	13 - 16 mils	1	70%	SP13	SP13

A high performance epoxy coating designed for application to horizontal surfaces and exhibiting excellent solvent/chemical resistance and non skid properties. New concrete should be aged a minimum of 28 days and tested for moisture, then acid etched. Surface hardened concrete must be mechanically abraded.

Exterior Concrete Block

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Vinyl Acrylic	501901 Block Filler	5-7 mils	1	55%	See data sheet	See data sheet
2	Waterborne Acrylic	Unique II 542001	3.25 mils	2	34%	N/A	N/A
3	Waterborne Acrylic	Multi Master DTM 528901/548901	3.25 mils	2	34%	N/A	N/A

For use on exterior concrete block. Surface must be clean dry and free of contaminants. Fill cracks and crevices with suitable caulking or patching compound. For best results 2 coats of Unique II or Multi Master are recommended. Block Filler should be backrolled to fill all voids.

Interior Concrete Block

Service Conditions							
Severe - High Humidity/ Contaminants							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy	83065 Epoxy Block Filler	7 - 14 mils	1	65%	See data sheet	See data sheet
2	High Build Epoxy	ClovaCoat 300	4 - 6 mils	1	60%	N/A	N/A

Use whenever there is a need to eliminate absorption of contaminants such as in chemical plants, food plants, restaurants, etc. or excessive moisture is present. Surface must be clean, dry and free from contaminates. Provides a smooth tile like finish. Fill cracks and crevices with a suitable caulking or patching compound. For best results 2 coats of the ClovaCoat 300 are recommended. Backroll primer to fill all voids.

Service Conditions							
Moderate - Non Humid							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Vinyl Acrylic	Block Filler 501901	5-7 mils	1	55%	See data sheet	See data sheet
2	Waterborne Acrylic	Multi Master DTM 548901/528901	3.25 mils	2	36%	N/A	N/A

For use on interior concrete block. Surface must be clean dry and free of contaminants. Fill cracks and crevices with suitable caulking or patching compound. Backroll primer to fill all voids.

Previously Painted Aged Alkyd Surfaces

Service Conditions							
Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Mastic	83110 ClovaMastic	6 - 10 mils	1	80%	SP3	SP6
2	Urethane	837 / 839 ArmourShield	2 - 3 mils	1	60%	N/A	N/A

This system will provide maximum long term durability when removal of existing coating or sandblasting is not practical. Pressure washing is advisable to remove surface contaminants.

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Barrier Primer	Barrier III HS Primer 708225	2 mils	1	53%	SP3	SP3
2	Alkyd Enamel	All Purpose Equipment Enamel 758101	1.5-3 mils	1-2	44%	N/A	N/A
3	OR Silicone Alkyd	Silicone Alkyd 758801	2 -3 mils	1-2	45%	N/A	N/A

This system provides an economical alternative when removal of existing coating or sandblasting is not practical. Pressure washing is advisable to remove surface contaminants. For superior gloss and color retention use Silicone Alkyd System. A second coat is recommended for best results.

Water Base Option

Service Conditions							
Moderate							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Water Base Primer	Metal Master Primer 508901	2.5 mils	1	37%	SP3	SP3
2	Water Base DTM	Multi Master DTM 528901/548901	3.2 mils	2	36%	N/A	N/A

This system provides an economical alternative when removal of existing coating or sandblasting is not practical. Pressure washing is advisable to remove surface contaminants. This high quality acrylic enamel system provides a range of gloss options with excellent impact resistance and weatherability.

Previously Painted Aged Alkyd Surfaces

Cold Weather Cure Epoxy

Service Temperature							
as low as -18°C (0°F)							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Mastic	83110 Clova Mastic	6 - 10 mils	1	80%	SP2/3	SP6
<p>This is a low V.O.C (173g/L) high performance, surface tolerant mastic coating. It exhibits excellent chemical and rust inhibiting properties. Ideal for cold weather application, this product will cure at temperatures as low as -18°C (0°F). It can also be applied directly to steel where abrasive blasting is not practical.</p>							

Dry-Fall Epoxy / Urethane System

Service Conditions							
Mild - Moderate Atmospheric Conditions							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Epoxy Primer	Dry Fall Epoxy Primer	4 - 6 mils	1	57%	SP6	SP6
2	Acrylic Urethane	Dry Fall Urethane	2 - 3 mils	1	47%	N/A	N/A
<p>This series is a high performance two component epoxy / urethane system designed for dry-fall applications. The overspray will dry to a powder within 10-20 feet from the spray location, allowing painting to continue without getting paint overspray on nearby equipment, vehicles, or structures. The Dry-Fall Urethane series will give a high gloss finish with excellent durability, weathering, & gloss retention. The Dry-Fall Epoxy Primer is designed to be used in conjunction with the Dry-Fall Urethane. Important Note: To insure Dry-Fall properties, the Technical Data instructions must be followed.</p>							

Surface Tolerant Coatings

Service Conditions							
Moderate - Severe							
Product Type	Product	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Calcium Sulfonate Penetrating Sealer	ClovaCorr 83183	Job Specific	N/A	55%	SP1	SP2/3
2	Calcium Sulfonate Topcoat	ClovaCorr 83180	8 - 12 mils	1	60%	N/A	N/A

This is a surface tolerant system designed to be used in conjunction with each other or separately. The 83183 is a one component, surface tolerant, calcium sulfonate based penetrating sealer specifically designed to protect from corrosion and pack rust in areas such as joints, overlaps, connections, crevices and other areas of difficult access in steel structures. The 83180 is a Self-priming, surface tolerant, calcium sulfonate type topcoat, designed for the long term protection of aged galvanized and rusted steel. This is a high build coating designed specifically for use where only limited degrees of surface preparation can be achieved. ClovaCorr is a soft coating with excellent flexibility properties. Ideal for topcoating old lead-based paints which can not be removed for environmental reasons. Recommended for Bridges, Power Transmission and Distribution Towers Transformer Sub Stations, Steel Structures, Storage Tanks, Metal Buildings, Utility Towers and other applications.

Waterborne Low VOC Coatings - Primers

Service Conditions								
Mild - Moderate Atmospheric Conditions								
Product Type	Product	VOC (g/L)	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Waterborne Alkyd	70275	50	2 - 2.5	1	50%	SP2/3	SP6
2	Water Reduced Alkyd	71331	350	1.5 - 2	1	27%	SP2/3	SP6
3	Acrylic EcoLogic Rustex	70324	100	1.5 - 2	1	40%	SP2/3	SP6
4	Metal Master Primer	5089011	92	2.5	1	37%	SP2/3	SP6

Contact your Rodda Paint Representative for a Primer recommendation for your application.

Waterborne Low VOC Coatings - Topcoats

Service Conditions								
Mild - Moderate Atmospheric Conditions								
Product Type	Product	VOC (g/L)	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Water Reduced Alkyd	702 Series	350	1.5 - 2	1	27%	SP2/3	SP6
2	Waterborne Alkyd	703 Series	100	2 - 2.5	1	40%	SP2/3	SP6
3	Waterborne Acrylic	704 Series	198	2 - 2.5	1	36%	SP2/3	SP6
4	Multi Master DTM	528901/548901	145	3.25	2	36%	SP2/3	SP6

All four of these topcoat series may be used in direct to metal applications. However increased corrosion protection will be obtained with the selection of a suitable primer. Contact a Rodda Paint Representative for a system recommendation.

Service Conditions								
Mild - Moderate								
Product Type	Product	VOC (g/L)	DFT (mils)	Coats	% Volume Solids	Surface Prep Minimum	Surface Prep Recommended	
1	Acrylic Epoxy	70503	150	1.5 - 2	1	36%	Job Specific	Job Specific

EcoLogic Waterborne Epoxy is a two-component Acrylic Epoxy with a performance profile approaching that of conventional solvent-borne epoxies. This product features excellent gloss retention, yellowing resistance, low odor and low VOC's combined with good chemical, stain and solvent resistance. It also has excellent scrub and mar resistance. Approved by the Master Painter's Institute under category # 115. Available in semi-gloss and low sheen satin. Contact a Rodda Paint Representative for a system recommendation.

MPI Approved Products List - Industrial Coatings

MPI#	Listing Manufacturer	Label	Product Name	Product Code	E Range	RG	L	EPR	GPS-1	GPS-2
1	Rodda Paint	Industrial Enamel	Alum Paint Ready	758197	3	✓			✓	
2	Rodda Paint	Industrial Enamel	Alum Paint Hi Heat	758100	1					
3	Rodda Paint	Rodda Paint	pHlexTite Primer Finish	512310	3	✓	✓			
3	Rodda Paint	Rodda Paint	First Coat Primer	501601	1	✓	✓			
3	Cloverdale Paint	Cloverdale	Alkali Resistant Finish	05133	2	✓	✓		✓	
4	Rodda Paint	Rodda Paint	Spry Smth Blk Fill	501901	3	✓	✓		✓	✓
4	Cloverdale Paint	Premium Classic	Int/Ext Latex Blk Fill	05700	3	✓	✓		✓	✓
9	Rodda Paint	Industrial Enamel	All Purpose	758101	1					
10	Rodda Paint	Rodda Paint	pHlexTite Primer Finish	512301	3	✓	✓		✓	✓
10	Rodda Paint	Rodda Paint	AC911 Exterior Velvet Flat	511101	3	✓			✓	✓
10	Cloverdale Paint	WeatherOne	ClovaCoat Exterior Acrylic Latex	02203	2	✓			✓	
10	Cloverdale Paint	Norco	Exterior Flat Latex	88010	2	✓			✓	
11	Rodda Paint	Unique II	Semi-Gloss Exterior Latex Enamel	542001	1	✓			✓	
11	Cloverdale Paint	WeatherOne	ClovaCoat Exterior Semi-Gloss	02123	1	✓			✓	
15	Rodda Paint	Unique II	Low-Gloss Ext/Int Latex Enamel	532001	1	✓			✓	
15	Cloverdale Paint	WeatherOne	Covercoat Exterior Acrylic Satin	02010	1	✓			✓	
15	Cloverdale Paint	Norco	Exterior Satin Latex	88015	1	✓			✓	
17	Cloverdale Paint	Cloverdale	Int/Ext Speed Primer	05910	0	✓			✓	
18	Cloverdale Paint	High Performance	ClovaZinc 1 Galvanizing Compound	83001	0					
18	Rodda Paint	Z.R.C. products	Z.R.C. Cold		2					

MPI Approved Products List - Industrial Coatings

MPI#	Listing Manufacturer	Label	Product Name	Product Code	E Range	RG	L	EPR	GPS-1	GPS-2
19	Rodda Paint	Carboline	Carbozinc 11		1					
19	Cloverdale Paint	High Performance	ClovaZinc 2	83002	1					
20	Cloverdale Paint	High Performance	ClovaZinc 3	83003	2				✓	
21	Rodda Paint	Industrial Enamel	Silicone Alkyd Enamel Gloss	758801	2					
21	Cloverdale Paint	High Performance	Heat Resistant Enamel	832 Series	1					
22	Rodda Paint	Industrial Enamel	Heat Resistant Aluminum	70002	1					
22	Cloverdale Paint	Industrial Enamel	Hi Heat Aluminum	83203	2					
23	Rodda Paint	Industrial Enamel	All Purpose Metal Primer	708195	2	✓			✓	
25	Cloverdale Paint	Cloverdale	ClovaClean	78100	3	✓			✓	
26	Cloverdale Paint	Cloverdale Paint	Cementitious Alkyd Primer	15930	0					
35	Rodda Paint	Carboline	Bitumastic 50		2					
40	Cloverdale Paint	Towerthon	Elastomeric Coating	20150	2	✓			✓	
42	Rodda Paint	Super Reflex	Texture Coating	511301TX	2	✓			✓	
72	Cloverdale Paint	High Performance	Gemini Armourshield White Armourshield B Comp	83900A/83ARMB	2	✓			✓	
72	Cloverdale Paint	High Performance	ArmourShield XP	83700	1	✓			✓	
76	Cloverdale Paint	Industrial Primer	HS Non-lifting Primer Grey	71046	2	✓			✓	
76	Cloverdale Paint	Cloverdale Paint	HS Non-lifting Primer Yellow	71044	2	✓			✓	
76	Cloverdale Paint	Cloverdale Paint	Rustex Primer	71025	1					
76	Cloverdale Paint	Cloverdale Paint	Rustex Metal Primer Grey	71024/29/34	0					
76	Cloverdale Paint	Cloverdale Paint	Q.D. Shop Primer	71019	1					

MPI Approved Products List - Industrial Coatings

MPI#	Listing Manufacturer	Label	Product Name	Product Code	E Range	RG	L	EPR	GPS-1	GPS-2
77	Cloverdale Paint	High Performance	ClovaCoat 300	83300	2	✓			✓	
78	Rodda Paint	High Performance	Polycoat II	759106	0					
78	Cloverdale Paint	ArmourShield	ArmShield Clear Fin	8593A/85953B	2	✓			✓	
79	Rodda Paint	Industrial Primer	Barrier III HS	708295	1	✓			✓	
79	Cloverdale Paint	Cloverdale Paint	Metal Primer Grey	71309	0					
79	Cloverdale Paint	Cloverdale Paint	Grey Dipping Primer Equipment Enamel	71035	0					
79	Cloverdale Paint	Cloverdale Paint	Metal Primer Red	71307	0					
81	Rodda Paint	Industrial Enamel	Q.D. Semi-Gloss Enamel	74 8001 1	1					
81	Cloverdale Paint	Cloverdale	Semi-Gloss Speed	76311	0					
82	Cloverdale Paint	Cloverdale Paint	ClovaGrip Anti-Slip	76311	1	✓			✓	
95	Rodda Paint	Industrial Primer	Barrier III HS	708295	3	✓			✓	
96	Rodda Paint	Industrial Enamel	QD Gloss Equipment Enamel	758001	1					
96	Cloverdale Paint	Cloverdale Paint	Speed Enamel	76 Series	1					
98	Rodda Paint	High Performance	Ropon HS Enamel Epoxy Coating White	759401	3				✓	
98	Cloverdale Paint	High Performance	300 Epoxy Hi-Gloss Primer Grey A&B	83300 A/B	1	✓			✓	
101	Cloverdale Paint	High Performance	ClovaPrime 21 Epoxy Primer	83021A/B	0					
107	Cloverdale Paint	Performance Plus	EcoLogic Rustex	703 Series	1	✓	✓	1	✓	
107	Rodda Paint	Industrial Primer	Metal Master Primer	508901	2	✓	✓	3	✓	
108	Cloverdale Paint	High Performance	ClovaGuard A&B	83150A/83150B	1					
113	Rodda Paint	Rodda Paint	pHlexTite	511301	3	✓			✓	



SPECIFICATIONS GUIDE

MPI Approved Products List - Industrial Coatings

MPI#	Listing Manufacturer	Label	Product Name	Product Code	E Range	RG	L	EPR	GPS-1	GPS-2
113	Rodda Paint	Super Reflex	Acrylic Elastomeric	511301	2		✓		✓	
113	Cloverdale Paint	Towerthon	Elastomeric Coating	20150	2	✓			✓	
114	Rodda Paint	Rodda Paint	Unique II Gloss Enam Gloss White Base	552001	2	✓	✓	3	✓	
114	Cloverdale Paint	Performance Plus	EcoLogic Waterborne	70603	2	✓	✓	3	✓	
115	Cloverdale Paint	Performance Plus	EcoLogic Waterborne Primer White	70503A/7053B	2	✓	✓		✓	
116	Rodda Paint	Carboline	Carboguard 954 HB		3					
116	Cloverdale Paint	High Performance	Epoxy Block Filler Primer White	83065	1					
119	Rodda Paint	Rodda Paint	Unique II Gloss	552001	1	✓			✓	
119	Cloverdale Paint	EcoLogic	EcoLogic Waterborne Gloss	70603	1	✓	✓		✓	
134	Rodda Paint	Industrial Primer	Metal Master	508901	3	✓	✓	3	✓	
134	Cloverdale Paint	Performance Plus	EcoLogic Waterborne Rustex Primer Grey	70324	2	✓	✓	2	✓	
139	Cloverdale Paint	Performance Plus	EcoLogic Waterborne	70653	2	✓	✓	5	✓	
141	Cloverdale Paint	Performance Plus	EcoLogic Waterborne Semi-Gloss	70623	2	✓	✓	6	✓	
141	Cloverdale Paint	Performance Plus	Super Acrylic II Semi-Gloss White	44051	2	✓	✓	6	✓	
151	Cloverdale Paint	EcoLogic	EcoLogic Waterborne	70653	2	✓	✓	2	✓	
153	Rodda Paint	Industrial	Multi Master DTM	548901	2	✓	✓	2	✓	
153	Cloverdale Paint	EcoLogic	EcoLogic Waterborne Eggshell	70623	2		✓	2		
154	Cloverdale Paint	EcoLogic Maintenance	EcoLogic Waterborne Gloss White Base	70603	2	✓	✓	2	✓	
157	Cloverdale Paint	Renaissance	Water-based Marine	01103	2	✓	✓		✓	
161	Cloverdale Paint	EcoLogic	EcoLogic Waterborne Semi-Gloss	70653	2	✓	✓		✓	

MPI Approved Products List - Industrial Coatings

Surface Preparation Standards

You should always designate the degree of surface preparation required for the materials you are using. The basic standards for preparing metal substrates are a joint effort between the Society for Protective Coatings (SSPC) and the National Association of Corrosion Engineers International (NACE).

SSPC-SP1 Solvent Cleaning

Removal of all visible oil, grease, soil, drawing and cutting compounds, and other soluble contaminants from steel surfaces with solvent, vapor, cleaning compound, alkali, emulsifying agent, or steam.

SSPC-SP2 Hand Tool Cleaning

Removes all loose mill scale, loose rust, loose paint, and other loose detrimental foreign matter by hand chipping, scraping, sanding, and wire brushing.

SSPC-SP3 Power Tool Cleaning

Removes all loose mill scale, loose rust, loose paint, and other loose detrimental foreign matter by power wire brushing, power sanding, power grinding, power tool chipping, and power tool descaling.

SSPC-SP5 / NACE 1 White Metal Blast Cleaning

When viewed without magnification, the surface shall be free of all visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products and other foreign matter.

SSPC-SP6 / NACE 3 Commercial Blast Cleaning

When viewed without magnification, the surface shall be free of all visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products and other foreign matter of at least 66-2/3% of unit area, which shall be a square 3 in. x 3 in. (9 sq. in.). Light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale, or stains of previously applied coating in less than 33-1/3% of the unit area is acceptable.

SSPC-SP7 / NACE 4 Brush-Off Blast Cleaning

When viewed without magnification, the surface shall be free of all visible oil, grease, dirt, dust, loose mill scale, loose rust, and loose coating. Tightly adherent mill scale, rust, and coating may remain on the surface. Mill scale, rust, and coating are considered tightly adherent if they cannot be removed by lifting with a dull putty knife.

SSPC-SP10 / NACE 2 Near-White Blast Cleaning

When viewed without magnification shall be free of all visible oil, grease, dust, dirt, mill scale, rust, coating, oxides, corrosion products and other foreign matter of at least 95% of each unit area. Staining shall be limited to no more than 5 percent of each unit area, and may consist of light shadows, slight streaks, or minor discolorations caused by stains of rust, stains of mill scale, or stains of previously applied coatings. Unit area shall be approximately 3 in. x 3 in. (9 sq. in.).

Surface Preparation Standards *(continued)*

SSPC-SP11 Power Tool Cleaning to Bare Metal

When viewed without magnification, the surface shall be free of all visible oil, grease, dirt, dust, mill scale, rust, paint, oxides, corrosion products, and other foreign matter. Slight residues of rust and paint may be left in the lower portion of pits if the original surface is pitted. The surface profile shall not be less than 1 mil (25 microns).

SSPC-SP12 / NACE 5 Surface Preparation and Cleaning of Steel and Other Hard Materials by High- and Ultra High- Pressure Water Jetting Prior to Recoating

This standard requires water jetting at high- or ultra high-pressure to prepare a surface for recoating using pressure above 10,000 psi. Water jetting will not produce a profile; rather, it exposes the original abrasive-blasted surface profile. Water jetting shall be performed to meet four conditions: WJ-1, WJ-2, WJ-3, and WJ-4, and a minimum acceptable surface shall have all loose rust, loose mill scale, and loose coatings uniformly removed.

SSPC-SP13 / NACE 6 Surface Preparation of Concrete

Provides requirements for surface preparation of concrete by mechanical, chemical, or thermal methods prior to the application of bonded protective coating or lining systems.

SSPC-SP14 / NACE 8 Industrial Blast Cleaning

Removal of all visible oil, grease, dust and dirt, when viewed without magnification. Traces of tightly adherent mil scale, rust, and coating residues are permitted to remain on 10% of each unit area of the surface if they are evenly distributed. Shadows, streaks, and discoloration caused by stains of rust, stains of mill scale, and stains of previously applied coating may be present on the remainder of the surface.



SPECIFICATIONS GUIDE

The Industrial and Protective Coatings Division of Rodda Paint Co.

Rodda Paint and Cloverdale Paint manufacture and distribute high performance protective coatings for use in the oil and gas, mining, forestry, OEM markets and other industrial environments. We have grown and positioned ourselves as the U.S. and Canada's largest, privately owned coatings manufacturers and one of North America's leading regional producers. The cornerstones of Rodda and Cloverdale's success has been our staff of sales and service professionals and our focus on the development of high performance, corrosion-resistant protective and maintenance industrial coatings.



Manufacturing and Distribution

Rodda Paint and Cloverdale Paint own and operate 5 regional manufacturing facilities and distribute our coatings through our 100 company owned wholesale outlets. What this means to you is that Rodda and Cloverdale's industrial and protective coatings are readily available and easy to acquire.

Research and Development / Quality Control

Continued growth and success requires a commitment to keeping abreast with and using the industry's latest technologies to develop new and improved coatings. Rodda and Cloverdale employs world class chemists and technicians to develop leading products and coating systems.

Global Organizations

Rodda and Cloverdale participate in several coatings associations including NOVA, an organization providing a framework within which leading global coatings manufacturers exchange technology and expertise in maintaining leading edge product development positioning.



Rodda and Cloverdale's industrial plants are ISO Certified and committed to maintaining a standard of excellence, continuous improvement and consistency in quality performance.





SPECIFICATIONS GUIDE

	Corporate Office	6107 N. Marine Dr	Portland, OR 97203	Phone: 800-452-2315
Alaska	Anchorage AK	4970 Fairbanks St	Anchorage, AK 99503	Phone: 907-562-2590
	Wasilla WA42	1051 E Bogard Rd Unit 16	Wasilla, AK 99654	Phone: 907-357-7401
Idaho	Coeur d'Alene CD45	6960 N Government Way	Dalton Gardens, ID 83815	Phone: 208-772-6818
	Idaho Falls IF68	1530 Hollipark Dr Ste C	Idaho Falls, ID 83401	Phone: 208-542-2900
Oregon	Albany AB16	950 Geary St. SE	Albany, OR 97322	Phone: 541-926-3787
	Bend BN48	63007 Layton Ave	Bend, OR 97701	Phone: 541-330-0370
	Cedar Hills CH04	10120 SW Park Way	Portland, OR 97225	Phone: 503-292-1515
	Clackamas CL30	10309 SE 82nd	Portland, OR 97086	Phone: 503-788-0797
	Commercial Wallcovering	Portland Eastside Store	Jan Barney & Susan Valdez	Phone: 800-214-9255
	Delta Oaks DO25	1014 Green Acres Rd	Eugene, OR 97408	Phone: 541-343-7717
	Portland Eastside ES02	321 SE Taylor	Portland, OR 97214	Phone: 503-233-6016
	Glisan GL03	11980 NE Glisan	Portland, OR 97220	Phone: 503-255-3224
	Grants Pass GP64	409 NE F St.	Grants Pass, OR 97526	Phone: 541-474-0029
	Gresham GR12	318 NW Eastman Pkwy	Gresham, OR 97030	Phone: 503-661-0400
	Hillsboro HB32	701 SW Armco Ave	Hillsboro, OR 97213	Phone: 503-648-6857
	McMinnville MM34	436 Highway NE 99 W	McMinnville, OR 97128	Phone: 503-472-7383
	Medford MD05	1211 Court Street	Medford, OR 97501	Phone: 541-772-9711
	Oregon City OC13	1900 McLoughlin #22B	Oregon City, OR 97045	Phone: 503-655-7981
	Progress PR14	8614 SW Hall Blvd	Beaverton, OR 97008	Phone: 503-644-6188
	Salem SA15	3589 Fairview Industrial Dr	Salem, OR 97302	Phone: 503-585-7900
	Tualatin TU17	8365 SW Tonka	Tualatin, OR 97062	Phone: 503-692-6699
West Eugene WE11	2477 W 11th	Eugene, OR 97402	Phone: 541-344-2520	
Montana	Kalispell KS71	2165 US Hwy 2 East	Kalispell, MT 59901	Phone: 406-407-7840
	Missoula MS69	3100 Brooks St	Missoula, MT 59801	Phone: 406-721-5800
Washington	Bellevue BE19	1900 132nd Ave NE	Bellevue, WA 98005	Phone: 425-451-1666
	Bellingham BH51	747 Ohio Street	Bellingham, WA 98225	Phone: 360-738-6878
	Chehalis CE43	1050 D NW Maryland Ave.	Chehalis, WA 98532	Phone: 360-748-3581
	Everett EV35	7825 Evergreen Way	Everett, WA 98203	Phone: 425-347-4989
	Fourth South FS18	3838 4th Ave S	Seattle, WA 98134	Phone: 206-652-0445
	Gig Harbor GH62	4909 33rd Ave Ct	Gig Harbor, WA 98335	Phone: 253-857-2061
	Issaquah IS31	1690 NW Mall St.	Issaquah, WA 98027	Phone: 425-392-7511
	Kennewick KW65	501 N. Quay St Ste 108	Kennewick, WA 99336	Phone: 509-735-2702
	Kent KT24	25615 104th Ave SE	Kent, WA 98031	Phone: 253-859-5115
	Lacey LA33	4520 Lacey Blvd SE Ste 10	Lacey, WA 98503	Phone: 360-459-0006
	Longview LV55	541 California Way	Longview, WA 98632	Phone: 360-423-4990
	Lynnwood LN20	4601 200th SW B	Lynnwood, WA 98036	Phone: 425-672-0231
	Puyallup PY23	4621 S. Meridian	Puyallup, WA 98373	Phone: 253-840-2111
	Redmond RD26	17836 NE 65th St.	Redmond, WA 98052	Phone: 425-881-5583
	Sequim SQ44	271 South 7th #22	Sequim, WA 98382	Phone: 360-683-6793
	Silverdale SD06	3276 NW Plaza Rd #107	Silverdale, WA 98383	Phone: 360-698-6792
	Skagit SG63	1043 Goldenrod Rd #102	Burlington, WA 98233	Phone: 360-757-0194
	Spokane SK09	6818 E Sprague Ave	Spokane Valley, WA 99212	Phone: 509-533-9838
	Spokane North SN46	8117 North Division	Spokane, WA 99208	Phone: 509-465-4950
	Stoneway SW22	3633 Stone Way N	Seattle, WA 98103	Phone: 206-547-7405
	Tacoma TS27	2510 S. 84th Ste 32C	Lakewood, WA 98499	Phone: 253-472-7286
	Walla Walla WW72	705 W Rose Ste C	Walla Walla, WA 99362	Phone: 509-956-3070
	Wenatchee WN67	1544 N Wenatchee Ave #300	Wenatchee, WA 98801	Phone: 509-664-0137
Yakima YK70	925 S 1st Street Ste 100	Yakima, WA 98901	Phone: 509-654-7272	

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